



FIVE STAR MACHINERY Asia Pacific Pty. Ltd.

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IMPORTER AND SUPPLIER OF QUALITY NEW AND SECOND HAND MACHINERY and TOOLS – PRODUCTION LINES

STOCK LIST No.03– 2022 HIGHEST QUALITY IN USED MACHINERY AND MACHINING TOOLS

STOCK CLEARANCE – 30% DISCOUNT ON MACHINES SOLD

CNC Lathes

- CL 104** **VDF BOEHRINGER PN480L SLANT BED**, SW-500 BC-1500, tail stock, swarf conveyor 44 kW spindle motor, spindle bore Ø65, 3550 RPM, 12 Position tool turret, NEW 280mm FORKHARDT hydraulic power chuck. With New PC – Control.
- CL 110** **Weipert WNC 802 CNC Lathe** Siemens 3T Control With PC connection, PC, 12" Color monitor, MFG. 1985; Swing over bed Ø800; Swing in gap Ø850x285; Swing over cross slide Ø500; BC 2000; Spindle bore Ø106; Spindle nose DIN 55022/11; tool turret 8 Tools; Center boring tool unit on Cross slide with Tool holders for Boring bars; 400 mm 3 Jaw Forkard hydraulic chuck, steady, coolant unit, swarf conveyor, Lots of tooling, Jaws for chuck; Siemens 3T control as totally reconditioned at Siemens in Germany
- CL 111** **WEISSER GIGANT CNC HEAVY DUTY PRODUCTION LATHE. (Made in Germany)** FANUC 5 T with PLC; Swing over bed 1060mm; Swing over cross slide 600mm; Distance between centre 1500mm; Spindle shaft bore 161mm; Chuck 630mm, 3 -Jaw, Hydraulic Forkhard, only 2 Years; Tool capacity 2 x 4 Tools; Spindle speeds 3.5 – 1120 RPM – V – CONSTANT; Rapid Travel X and Y 8m / min; Roller steady 1 of Ø500mm
- CL 112** **CNC LATHE WEISSER HEKTOR FANUC 6TB CONTROL** Swing over bed 600mm; Swing over cross slide 300mm; Distance between centres 2500mm; Spindle bore Ø72mm; Spindle motor 20kW; Tailstock; 4 position tool turret front/manual OP; 4 position tool turret rear programmable; 3 Jaw chuck hollow Ø72mm; Chuck Ø280mm; 1 Fixed steady Ø180mm; 1 Travel steady; Coolant unit; 5 Tool holder for outside machining; 8 Tool holders for inside machining; 20 set of jaws for chucks

CNC Vertical Borer

- CVL 106** **DOERIES KRASNODAR CNC 1A516**, only 3000hrs since new, 10 position tool magazine, Bosch M5 CNC control, faceplate 1400, Max. Swing, 1800 by 1600 high, 2 swarf conveyor, machine fully enclosed, tooling, second Bosch M5 control as spare part unit.

CNC Floor Borer

ALL SOLD OUT... Coming up for Sale soon, please call us to order

CNC Bed Milling Machines

- CBM 103** **FIAS – BERICO (Italy) TYPE AF – 1820 X 650 CNC – DIGITRO 2000 BIANCA; HEIDENHAIN LINEAR MEASURING SYSTEM** Table size 1820mmx650mm; Cross travel Z 800; Long travel X 1450; Vertical travel Y 800; Spindle BT50–ISO50; Spindle RPM 2 ratings 30 – 2000 RPM; Universal milling head Huron style; Central auto. Lubrication; T–Slot table 5 of 18mm; Max/Min distance table spindle 0 - 800mm; Feeds 15-1200mm/min. rapid 3000mm/min; Spindle motor 20HP; Coolant pump; Machine weight approx. 7500kg; Floor space 2600x2200x2500 height.

CNC Machining Centre & CNC Milling Machines

- CMM 101** **NORTE VS 2000 CNC Machining center** Control Siemens M3 4 Axis CNC; X - 2000; Y – 600; Z – 800; Automatic tool changer; Swarf Conveyor
- CMM 102** **MAHO MH–C900P UNIVERSAL CNC MILLING MACHINE** Heidenhain TNC 135 with hand manual operation and NC point–point auto operation; Table 1150x700; Universal Rotary Table X-1000; Y-500; Z-650; Spindle horizontal – vertical ISO40/BT40; RPM 40–2000 variable; Feeds 5–2000mm/min; Rapid 4m/min; Power 21 Kw; Auto Tool clamping; Separate motors per Axis.

Measuring Machines

- CMS 109** **CNC 3D MAUSER KM-2** with HP9836 computer and graphic printer, granite table 2400x1000 X-1500 Y-1000 Z-1000; ZEISS 3D HEAD

Vertical Slotters

- VS121** **WMW Vertical Slotter Hydraulic Operated** Table Ø 1200 Max Stroke 1200 mm; Head tilts 2 x 30°; Power feeds; Auto Indexing.

Horizontal Borers

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Vertical Borers

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Centre Lathes

- L 123** **WEISSER HEILBRON GOLIATH** Center Height 430mm; Swing over bed Ø860mm; BC 2000mm; Spindle bore Ø80mm; Spindle RPM 5.5 to 1120; Threading mm, inch, modul; Spindle Motor 22 kW 3 Jaw Chuck Ø 400mm; Facing Plate 4 Jaw Ø 800mm; Steady, Center, 4 position tool holder, Tail stock.
- L 127** **WMW Niles Centre Lathe with Deep Hole Drilling Unit** Precision Double V Slide Shaft Lathe Swing 630/700; BC 3000 mm; with Deep Hole Drill unit: up to 1500 mm in depth; RPM 22.4 – 1120 RPM; Motor 17 kW; Feed and lead screw machine usable as normal lathe with deep hole drilling unit for drilling and honing with separate coolant unit.; Some tooling.
- L 128** **HEAD LATHE RAVENSBURG Type K55** Facing Plate 4 Jaw Ø 1300 mm; Swing over bed Ø 1250 mm; Swing in Gap Ø 1700 mm x 350 from Facing plate; Distance between center 1500 mm; Max Workpiece weight 2500 kg / meter; Machine weight approx. 10 000 kg; Floor space 5.2 m (length) x 2.5 m (width) x 2.2 m (height); Power 12 kVA/min; RPM Settings Variable 1 – 500 RPM in 4 Ratings.
- L130** **WEISSER HEILBRONN G6 – 12 – 16 GOLIATH (slant bed to back)** Center height 430mm; Swing over bed Ø860mm; Distance between centers 1600mm; Spindle bore Ø80mm; Spindle RPM 5.5 to 1120RPM; Threading mm, inch, and module; Spindle motor 22kW; 3 Jaw chuck Ø400mm

Milling Machines

- M 119** **VERTICAL BED MILL BUSCH NF4U**, Table 3000x500, X-3250 Y-500 Z-500 Spindle INT 50, RPM 1450, Machine weight 9500 kg, tooling, Pendant control, Automatic cycle, some tooling included.

Grinders

ALL SOLD OUT... Coming up for Sale soon, please call us to order

Surface Grinder

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Outside Grinder Cylindrical

- GT 134** **UNIVERSAL CYLINDRICAL GRINDER SCHAUDT (Germany) Type ARS 500** GRINDING DIAMETER 350mm; GRINDING LENGTH 500mm

Radial Arm Drills & Pedestal Drills

- D 133** **DONAN FAST RADIAL MT 2**, 200-3500 RPM, Automatic threading, table 1000 x 700
- D 134** **4 SPINDLE AUTOMATIC DRILL** Round table Ø 800, Indexing 2x180°, Spindle MT4, RPM 40-910
- D 142** **AB ARBOGA Maskine Type GI 2508 (Sweden)** Gear head RPM 100 – 2900; MT 3 Square table. Pedestal.
- D 143** **ASCOT Radial arm drill 1.6m arm** Length 1600mm; Spindle nose MT4; RPM Settings 47 to 2100 RPM; Column 2200 max; Box table; Manual clamping arm; Coolant
- D 144** **Taiwan Radial Arm Drill 1 meter arm** MT4
- D 145** **Ascott Radial Arm Drill 1.1m arm**

Gear Testing Machines

- GT 135** **CARL MAHR NO.895 C,D** for testing gears, Pinion gears, worn gears etc. Lot of test gears (Mother gears)

Metal Working Machinery

- MWM 103** **PEDDINGHAUS Cropper** Type Peddy, Flat bar 150 x 6, Angle and Round; Notching.

Miscellaneous

- O 138** **COLD CIRCULAR SAW** with automatic hydraulic material feeder. Model FCA-710 production saw. Machine Cuts up to 250mm round bar and 220 mm square bar, part counter, included are 28 spare blades Ø710mm, good for heavy production, in excellent condition. Cheap.
- O 143** **2 off C – PRESS Type K2122 MFG 1990** Hardly used, 16 ton, Table 500 x 380mm, Stroke 5 – 55mm, Stroke 120/min.
- O 144** **C – PRESS Type K2118 MFG 1992** Hardly used, 6.3 ton, Table 360 x 280mm, Stroke 250/min, Stroke 5 – 45mm.

- O 145** **C – PRESS Type 2320** MFG 1988 Good condition, 10 ton, Table 360 x 240 mm, Stroke 170/min Stroke 5 – 50mm.
- O 150** **Vertical Band Saw Moessner** Type SSF 800 Record TABLE: 900 x 900 mm; Welding unit built in; Variable speeds; Feed on table
- O 151** **Vertical Band Saw Moessner Type SSF 500** Record TABLE: 600 x 600 mm; Welding unit built in; Variable speeds
- O 154** **THIELER TYPE 1000 RY 10 TON HEAVY DUTY CONSTRUCTION WELDING MANIPULATOR** LOAD ON TABLE 10000kg; FACING PLATE 1470x1470mm; T – SLOTS; RPM VARIABLE 0.025 TO 1.0; TILT 135° - time total tilting 45 sec.; HYDRAULIC UNIT; REMOTE CONTROL CABLE
- O 155** **HAND SPINDLE PRESS AGEO Type 10/410 (Germany)** Ser. No.: 10908; Max. Pressure 16 ton.
- O 156** **FULL AUTOMATIC BAND SAW KASTO (Germany) TYPE HA 520** Max Capacity diameter: Ø20 to 520mm; Dual side Roller conveyor; Coolant; Machine is in very good condition.
- O 157** **HORIZONTAL BAND SAW PAHAKA ROB 250 SU** Amps 9.1; Saw blade 3580 - 3700 mm x 25mm wide; Cute Max Ø250mm; Angle cutting
- O 158** **TRENNJAEGER MODEL LPC 110/400**
- O 159** **COLD SAW AUTOMATIC O. GRUBER (Italy)** Model 120 H; Blade Ø360 cutting; square max. 120; auto feed max. 560mm.
- O 160** **AUTOMATIC SAW BLADE – SHARPENING MACHINE WMW – WEKO TYPE SWWK 1450E** Min. blade Ø 250mm; Max. Blade Ø1450mm

Other

- M 101** **INDEX TABLES** Air operated Indexing @ 1°, Table Size: 2 of 400x400mm 1 of 600x600mm
- M 103** **Dividing and Tilt Table NUBE** (Germany) Ø 1000 mm; Ø1000 mm; Tilt 110°
- M 104** **ELECTRO Furnace NOLZEN (Germany)** POWER: 3.1 kW; MAX. TEMPERATURE: 1050 °C; OPENING OF OVEN: 250 xx x 250 mm x 600 mm in depth; SIZE OF OVEN: 600 mm x 700 mm x 800 mm in height.

Also available

COMPLETE CASING LINE FOR PIPES 4" to 13 3/8" 2 CNC Oilfield lathes, Bucking unit, Pressure Test unit, Stamping unit, ALL Pipe transporters and Feeders.
Ask for separate brochure/disc

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Please tell us your needs, and we will look to find the right machine for you. No matter how large the machines are. All machines on the list are imported from Europe. Our offers are subject to prior sale. Technical data without engagement. Subject to prior sale. +All prices exclusive of GST unless otherwise stated